INEOS STYROLUTION

Luran 358N

Styrene Acrylonitrile (SAN)

TECHNICAL DATASHEET

DESCRIPTION

Luran® 358N is the general purpose easy-flow grade of SAN, suitable for moldings with very thin walls and / or adverse flow length to wall ratio. It features very good transparency and a light intrinsic color.

FEATURES

- Excellent transparency
- Good surface appearance
- Good chemical resistance
- Good heat resistance
- Very good dimensional stability

APPLICATIONS

- Cosmetic packaging
- Water containers
- White goods
- Soap dispensers
- Cosmetic jars
- Aquarium filters

Property, Test Condition	Standard	Unit	Values
Rheological Properties			
Melt Volume Rate 220 °C/10 kg	ISO 1133	cm³/10 min	22
Mechanical Properties			
Izod Notched Impact Strength, 23 °C	ISO 180/A	kJ/m²	2
Izod Notched Impact Strength, -30 °C	ISO 180/A	kJ/m²	2
Charpy Notched Impact Strength, 23° C	ISO 179/1eA	kJ/m²	2
Charpy Unnotched, 23 °C	ISO 179/1eU	kJ/m²	16
Charpy Unnotched, -30 °C	ISO 179/1eU	kJ/m²	16
Tensile Stress at Yield, 23 °C	ISO 527	MPa	72
Tensile Strain at Break, 23 °C	ISO 527	%	3
Tensile Modulus	ISO 527	MPa	3700
Tensile Creep Modulus (1000h)	ISO 899	MPa	2800
Tensile Creep Modulus (1h)	ISO 899	MPa	3500
Flexural Strength, 23 °C	ISO 178	MPa	120
Hardness, Ball Indentation	ISO 2039-1	MPa	165
Thermal Properties			

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Property, Test Condition	Standard	Unit	Values
Vicat Softening Temperature VST/B/50 (50N, 50 °C/h)	ISO 306	°C	106
Heat Deflection Temperature A; (annealed 4 h/80 °C; 1.8 MPa)	ISO 75	°C	86
Heat Deflection Temperature B; (annealed 4 h/80 °C; 0.45 MPa)	ISO 75	°C	99
Coefficient of Linear Thermal Expansion	ISO 11359	10^{-6}/°C	70
Thermal Conductivity	DIN 52612-1	W/(m K)	0.17
Electrical Properties			
Dielectric Constant (100 Hz)	IEC 62631-2-1	-	3
Dissipation Factor (100 Hz)	IEC 62631-2-1	10^{-4}	40
Dissipation Factor (1 MHz)	IEC 62631-2-1	10^{-4}	70
Volume Resistivity	IEC 62631-3-1	Ohm*m	10^{14}
Surface Resistivity	IEC 62631-3-1	Ohm	$>10^{15}$
Optical Properties			
Refractive Index, Sodium D Line	ISO 489	-	1.569
Other Properties			
Density	ISO 1183	kg/m³	1080
Bulk Density (with external lubricant)	-	kg/m³	650
Moisture Absorption, Equilibrium 23 °C/50% RH	ISO 62	%	0.2
Processing			
Linear Mold Shrinkage	ISO 294-4	%	0.3 - 0.7
Melt Temperature Range	ISO 294	°C	220 - 260
Mold Temperature Range	ISO 294	°C	40 - 80
Injection Velocity	ISO 294	mm/s	200
Drying Temperature	-	°C	80
Drying Time	-	h	2 - 4

Typical values for uncolored products

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SUPPLY FORM

Luran® is supplied as cylindrical or lenticular pellets. The bulk density is approx. 0.55-0.65 g/cm³. Standard pack: 25 kg PE sack, palletized and film-secured. PE bags should not be stored outside. Subject to agreement, other means of packing are possible, e.g. 1000 kg bulk containers (flexible IBCs or intermediate bulk big bag containers); shipping by road tanker can be arranged. Luran® pellets can be stored for prolonged periods in dry areas subject to normal temperature control without any changes in mechanical properties. However, for sensitive colors storage over some years can cause some color change. Under poor storage conditions, Luran absorbs moisture, which can be removed again by drying. Packs stored in cold areas should be brought to ambient temperature before opening, to prevent condensation on the pellets.

PROCESSING

Luran 358N is primarily processed through injection molding but any process suitble for thermoplastic molding compositions may also be used.

PRODUCT SAFETY

Given appropriate processing of the products and suitable ventilation measures in production areas, no adverse effects on the health of process operators have been found. Workplace limits for styrene and acrylonitrile, as given in the national listings applicable, must be adhered to. The values currently applicable in Germany under TRGS 900 (issue of October, 2002) for maximum workplace concentrations are as follows. Styrene: 20 ml/m³ = 86 mg/m³; acrylonitrile: 3 ml/m³ = 7 mg/m³. Appendix I of Directive 67/548/EWG and TRGS 905 (issue of October, 2002) classify acrylonitrile in carcinogenic category II (substances which should be regarded as carcinogenic in humans). Experience has shown that during appropriate processing of Luran with suitable ventilation the values obtained are well below the limits mentioned above. TRGS 402 (Germany) can be used for determining and assessing the concentrations of hazardous substances in the air within working areas. Inhalation of gaseous degradation products, such as those which may arise on severe overheating of the material or during pumped evacuation, must be avoided. Further information can be found in our Luran safety data sheets.

DISCLAIMER

The aforementioned data shall constitute the agreed contractual quality of the product sold by INEOS Styrolution at the time of passing of risk. INEOS Styrolution does not make any further warranty, representation or guarantee of any kind, express or implied, regarding the suitability of the product for any particular purpose or application and INEOS Styrolution disclaims all liability in connection therewith. The customer himself is required to verify whether or not the product is suitable for the further processing or application intended and whether or not the product complies with the relevant statutory requirements. Unless explicitly and individually otherwise agreed in writing, INEOS Styrolution's sole and exclusive liability with respect to its products is set forth in INEOS Styrolution's General Terms and Conditions for Sale.

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